

* PARTS LIST *

REFERENCE NUMBER..... DENOMINATION..... QTY. ITEM
91018847G02 WATER COOLING MODULE 1 1610

PART LIST NUMBER /VAR : 91-018847 /002 REV.

REP.	DENOMINATION..... DIM-WID.-THI.-LGTH-WG	QTY.	REFERENCE NUMBER.	INSP.
0018	PIPING, WATER CLNG MODULE	1	932E689G01	
0019	COND ARR ACCESS ROOF	1	91030398G02	
0020	WASHER	86	N402P13	
0022	NUT H 1/2" 13F	256	N203P29	
0023	GASKET	8	91440283P001	
0024	BOLT HEXA. HEAD	16	91407027P001	
0028	BOLT HEXA. HEAD	128	N14P29022	
0031	NUT, SELF-LOCKING 5/8 11F	16	974A827P008	
0032	WASHER	16	235A6949P002	
0033	HEAT EXCHANGER, CLG WATER	1	298A8917P003	
0034	HEAT EXCHANGER, CLG WATER	1	298A8917P004	
6006	BOLT HEXA. HEAD	24	N14P29028	
6101	BOLT HEXA. HEAD	14	N22P21008	
6112	BOLT HEXA. HEAD	86	N22P25012	

Required

ISSUED : 13 JUN 1994

TOME : 003 NA106 91R

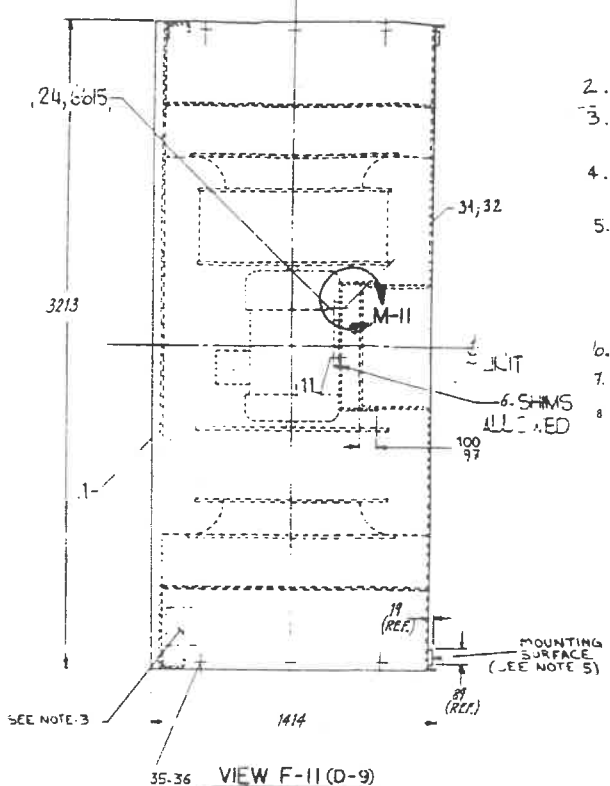
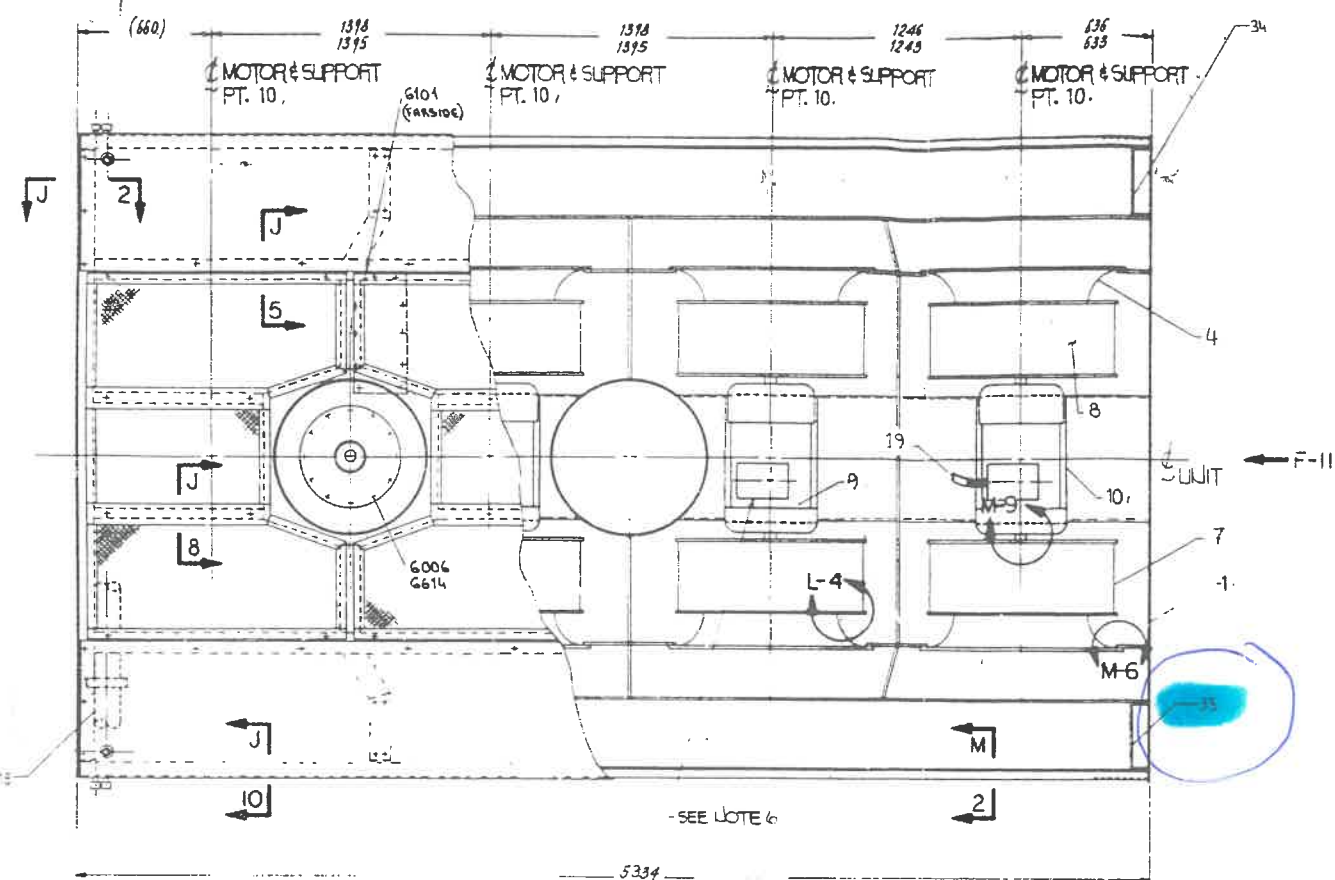
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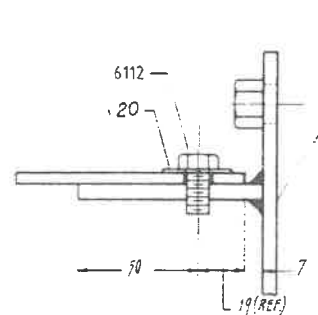
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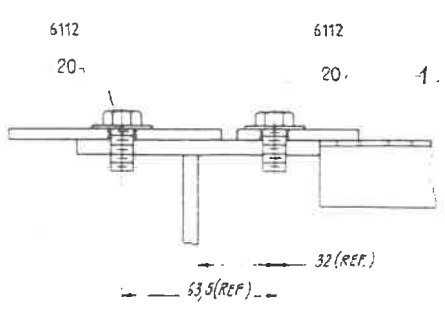
COOL



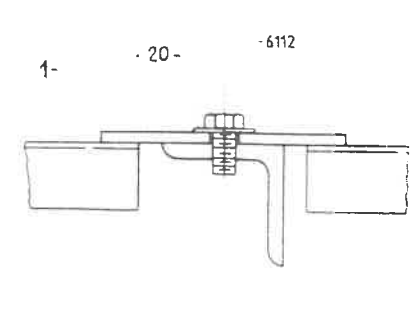
- NOTES:
- IF FAN WHEEL RUBS ON INLET CONE:
(a) CHECK UNIT TO LAGGING FRAME COUL.
FOR PROPER MATING.
(b) LOOSEN CONE BOLTS & SHIFT CONE TO
ALLOW FREE FAN ROTATION.
 - WELD PER ITEM 2, TYPE III, COL. AB.
 - MODULE ASM. TO BE STAMPED WITH DRAWING
No. & GROUP No.
 - FOR AREAS SCORCHED BY WELDING, CLEAN
PER ITEM 4, TYPE 3, & PAINT PER ITEM 5.
 - DURING ASSEMBLY, SHIPMENT & INSTALLATION
THE MODULE MUST BE SUPPORTED UNIFORMLY
ALONG THE ENTIRE LENGTH OF THE 89" WIDE
MOUNTING SURFACES TO PREVENT DAMAGE
TO FRAME & ASSURE PROPER COMPONENT
ALIGNMENT.
 - MOTOR JUNCTION BOXES MAY BE ROTATED 90°
 - CE JEU ÉGALEMENT REPARTI, DOVRA ÊTRE COMPRIS ENTRE 4ETHE
 - TOUTES LES SURFACES DÉTÉRIÉES
PAR LA SOUDURE SERONT REPENTÉES
-SURFACES INTERNES SUVANT ITEM 5
-SURFACES EXTERNES SUVANT ITEM 6



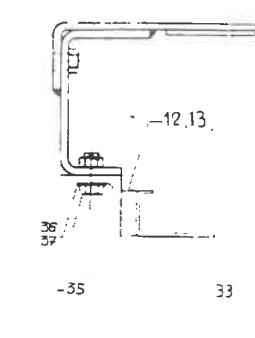
SECTION J-2 (B-2)



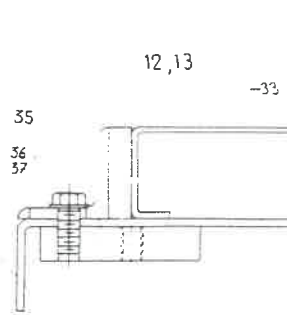
SECTION J-5 (B-3)



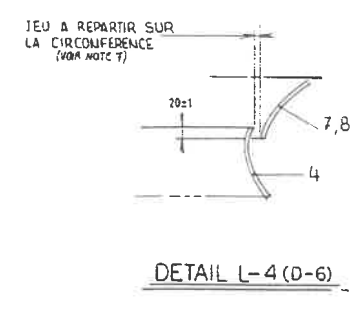
SECTION J-8 (D-3)



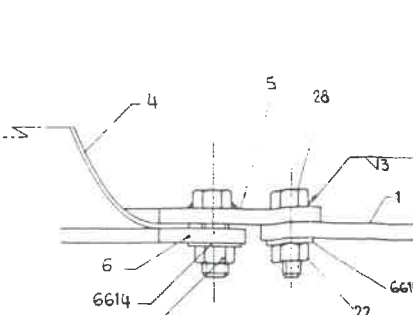
SECTION J-10 (E-3)



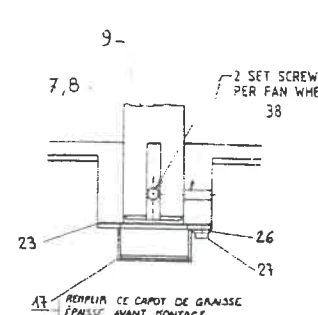
SECTION M-2 (E-7)



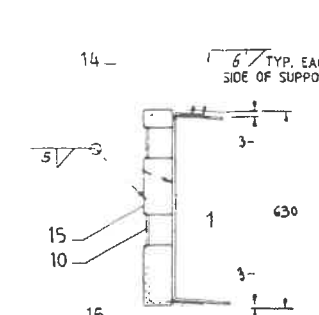
DETAIL L-4 (D-6)



DETAIL M-6 (E-8)



DETAIL M-9 (D-7)



DETAIL M-11 (C-11)

NOTE: FOR MOTOR CONNECTION VOLTAGE, REFERENCE
ELECTRICAL CONNECTION DIAGRAM (ML 0401).

- (G01) MOTEUR 380V + 23FC
- (G02) MOTEUR 400V + 23FC
- (G03) MOTEUR 415V + 23FC

ITEM	DESCRIPTION	IDENTIF. NUM.
6	INST. PEINTURE	91-41801
5	INST. PEINTURE	91-41803
4	INST. NETTOYAGE	GE-PMA-AGS
3	TEST INSTRUCTIONS	GE-279A1198
2	INST. SOUDURE	GE-P8A-AG1
1	MANUEL GÉNÉRAL	GE-11805700

DATE	DESIGNER	CHECKER	APPROVER
12 FEB 93	BERNARD J.	VIAL J.K.	GLIDENHANN D.
15 FEB 93			
15 FEB 93			

91-018847	91-018847
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